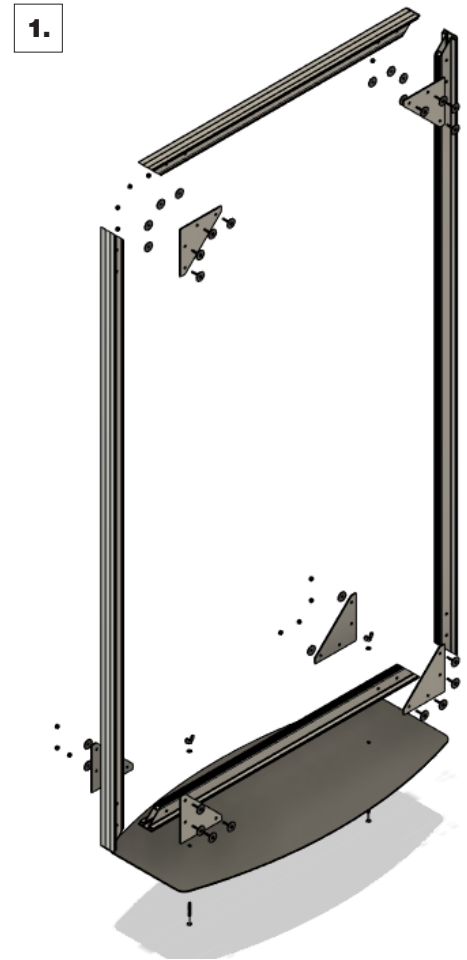


ASSEMBLY AND INSTALLATION INSTRUCTIONS

1. UNPACK ALL THE FRAME COMPONENTS AND LAY OUT THE (4) ALUMINUM STANDEE FRAME SEGMENTS ON THE FLOOR IN A RECTANGULAR CONFIGURATION.

- + Insert and loosely fit all aluminum frame connection screws.
- + Assemble the TOP corners of the frame using (8) of the 35mm button cap screws with the large, 1" diameter washers and nuts (4 in each of the corners). *NOTE: do not over-tighten the screws in the top corners; doing so could lead to frame damage.*
- + Assemble the BOTTOM of the frame using the (4) gusset plates and the (8) 35mm button cap screws with washers and nuts. There should be a gusset plate on the front and back of each bottom corner.



2. ATTACH THE FRAME TO THE BASE.

- + Insert the (2) 2.5" long screws up through the holes in the bottom of the base and lay it flat on the floor.
- + Attach the frame to the base by aligning the screw holes that are in the bottom of the frame with the screws that are protruding from the base.
- + Place the (2) lock washers over the screws and tighten down the frame to the base using the (2) wingnuts.
- + Be sure to tighten the base connection screws with screwdriver; do not hand tighten wingnuts.

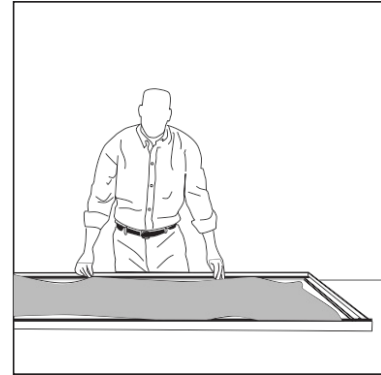
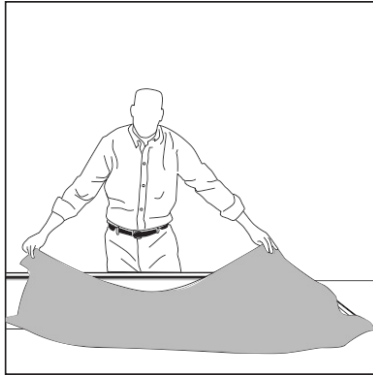
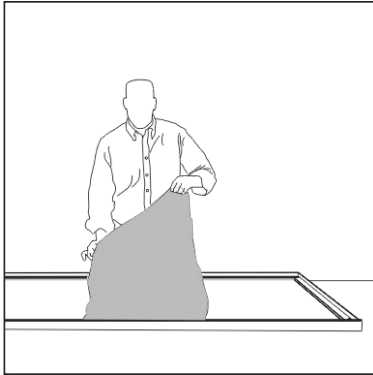


Disassembly Recommendation: Remove the frame from the base, leaving the frame intact for easy storage. Remember to keep hardware with the frame.



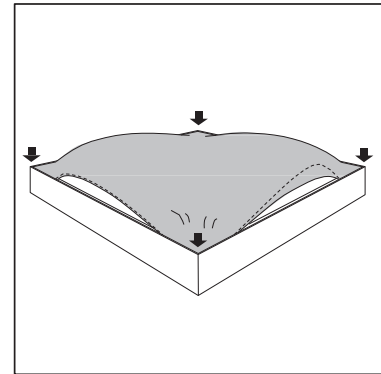
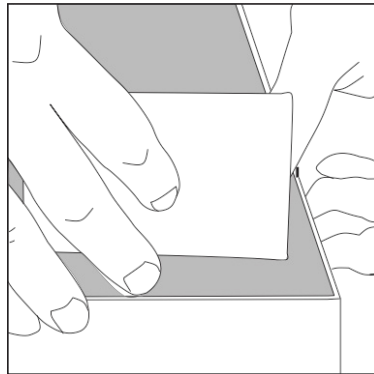
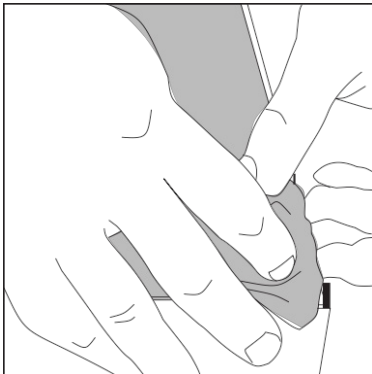
SILICONE EDGE GRAPHICS INSTALLATION INSTRUCTIONS

STEP 1



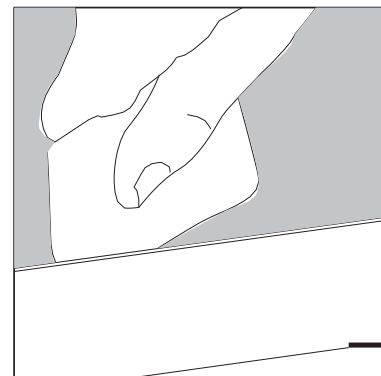
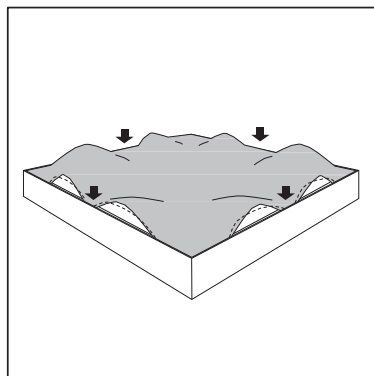
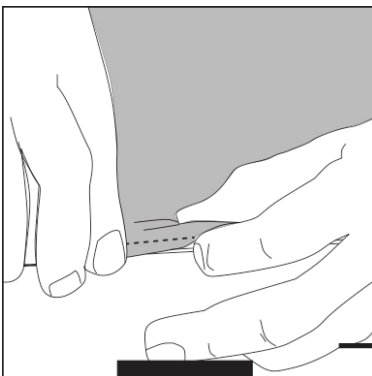
Lay the frame flat on the floor. Please note the banner may appear smaller than the frame; it is produced this way to get a good fit and stretch. Our fabricators measure each banner before it leaves our shop to ensure that it was produced at the correct size.

STEP 2



Install the corners of the SEG frame first. Push the silicone beading in perpendicular to the frame with your fingers and then use a card to push in the fabric to give it a tight fit. Make sure each corner is snug before continuing.

STEP 3



Once all the corners are inserted, press the beading into the center of the channel and work each side out towards the corners. This will make sure there is little to no wrinkling in the fabric. Use a card to make sure beading is tight in the channel.